



MAKING YOUR DREAMS A REALITY

FITTING INSTRUCTIONS

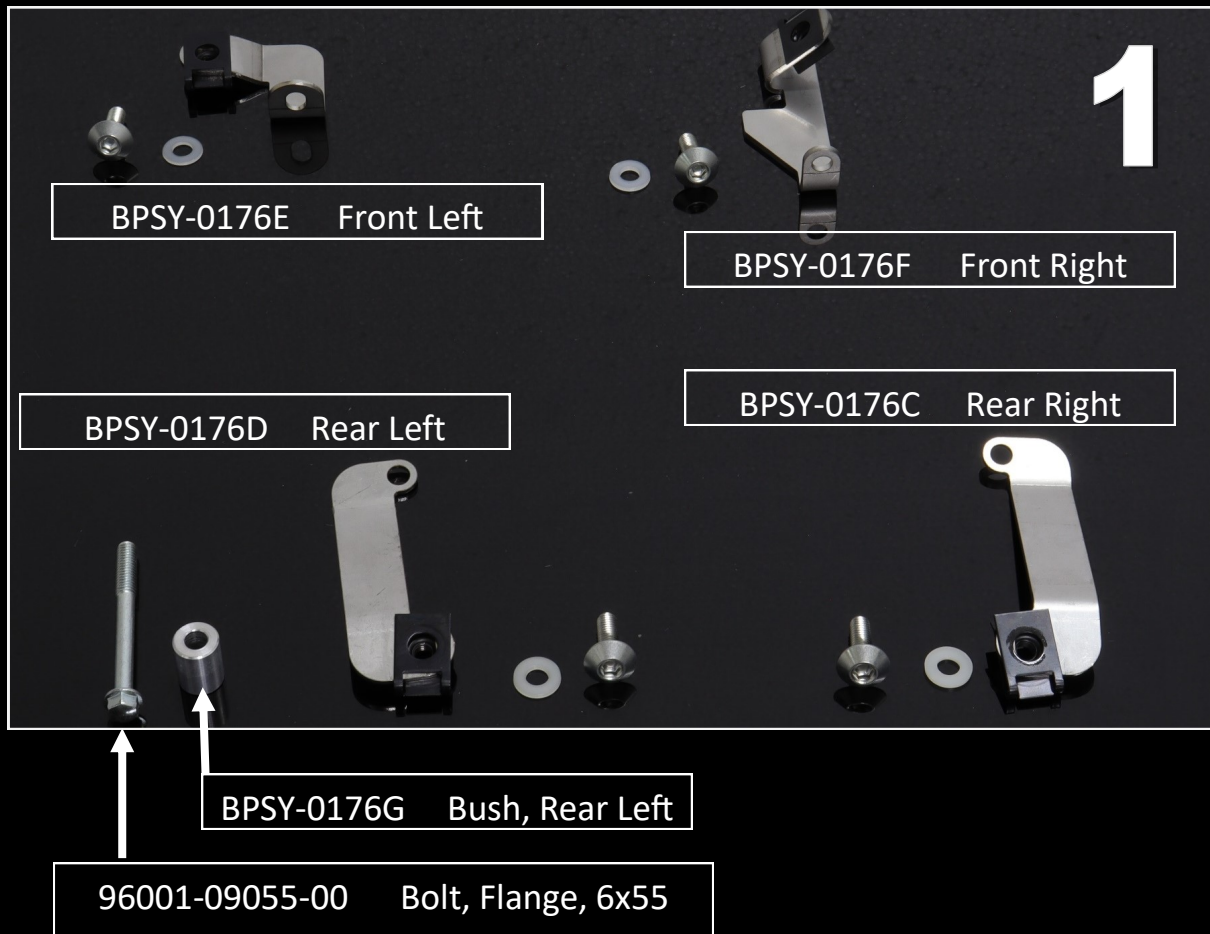
BPFL-7048 Belly Pan

BPCL-7048 Belly Pan



1) As the GROM has no belly pan fitted, there's nothing to remove, so we can get straight on to fitting the necessary stays, which have been provided:

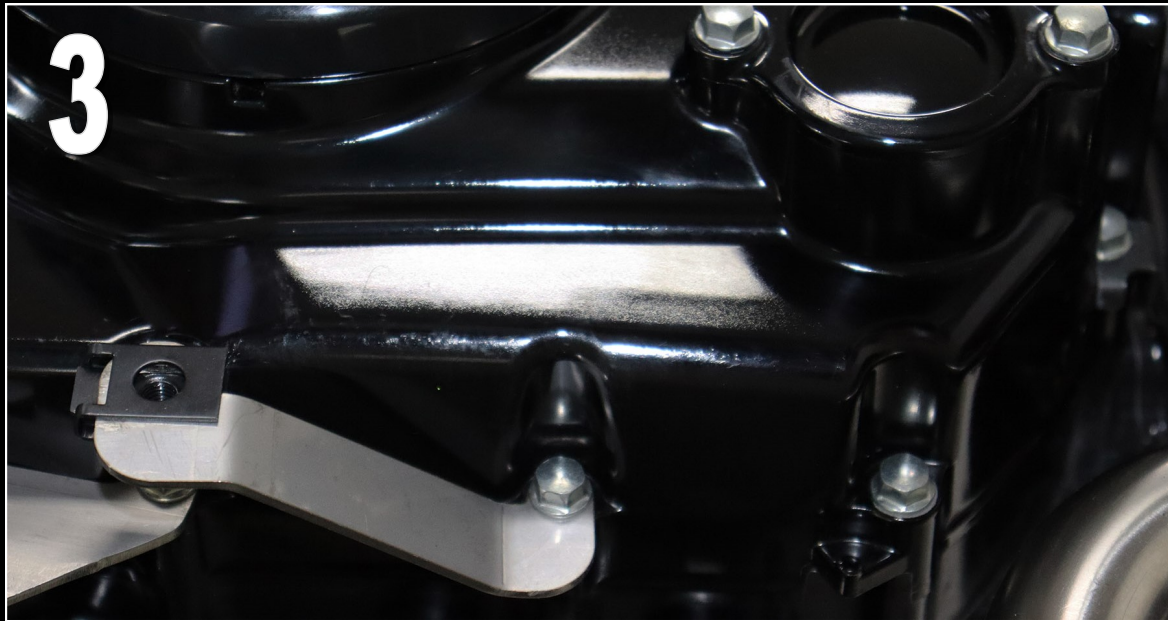
BPSY-0176C	Rear Right
BPSY-0176D	Rear Left
BPSY-0176E	Front Left
BPSY-0176F	Front Right
BPSY-0176G	Bush, Rear Left
96001-09055-00	Bolt, Flange, 6x55



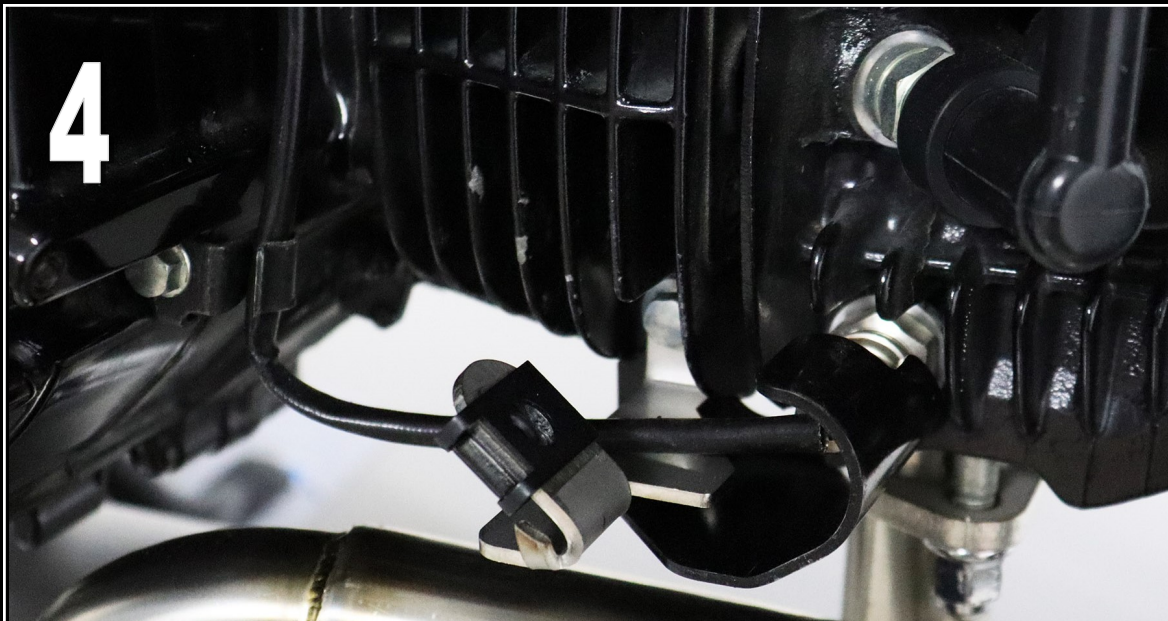
2) Through steps 3 to 6 do not fully tighten the bolts as we will probably need to adjust the stay positions a little to get everything to line up nicely.



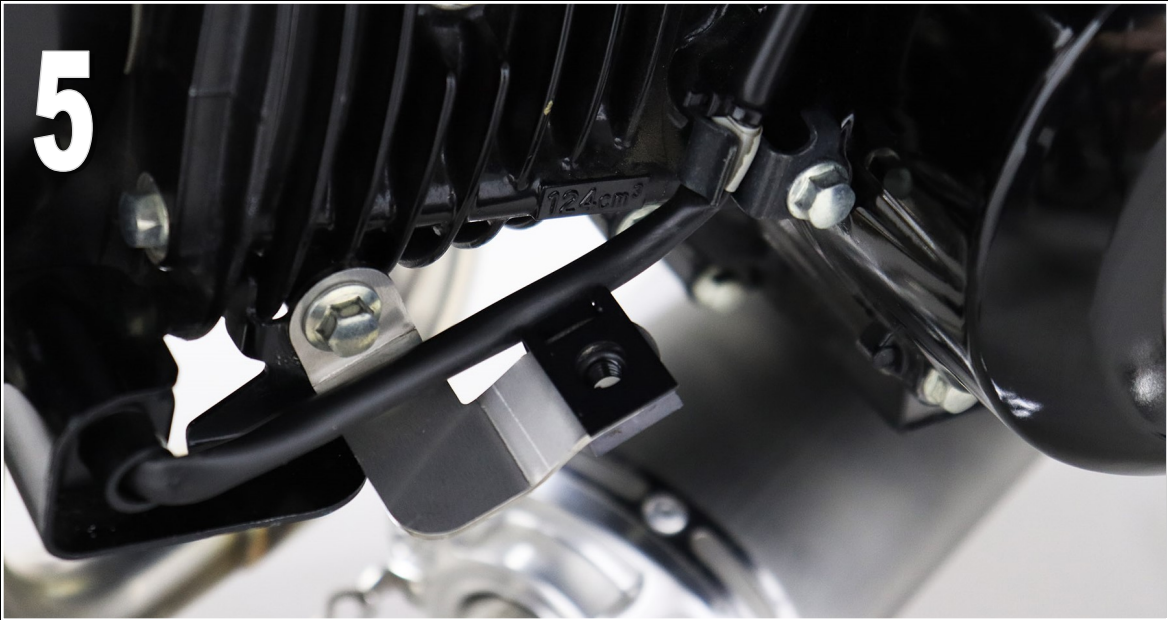
3) So let's start with the rear right stay. Remove the M6 engine cover bolt, fit the stay and secure with the standard bolt.



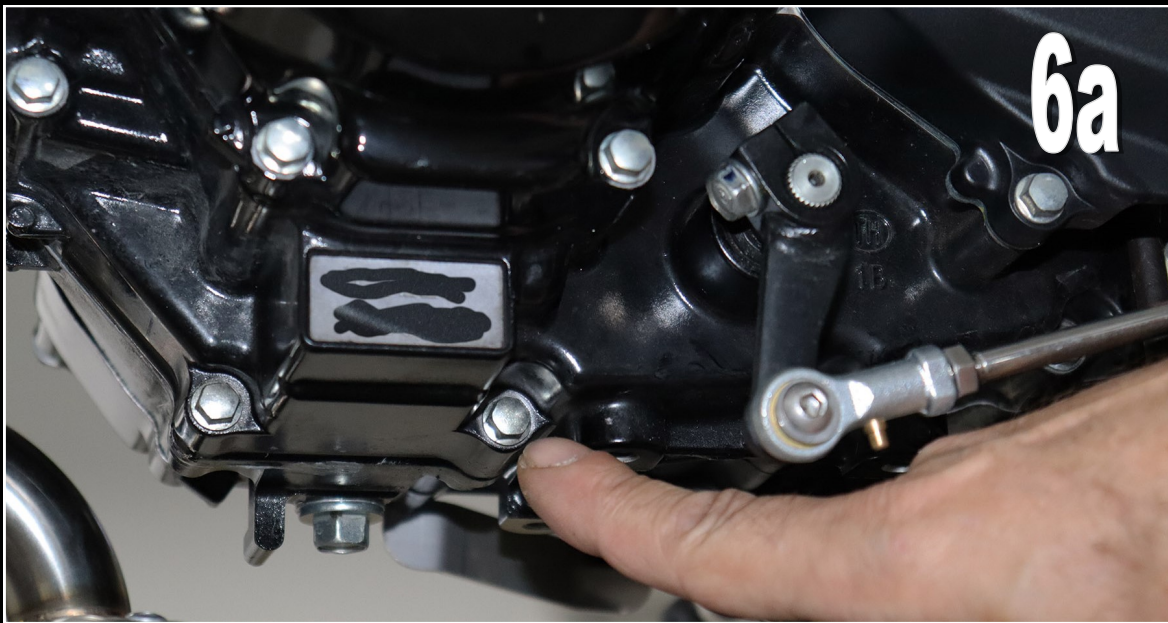
4) Front right. Remove the M6 bolt that secures the lambda sensor guard. We will keep the guard for safety. The stay fits on top of the guard as shown and is secured with the standard bolt.



5) Moving to the left side front. Similar deal here to the other side. Remove the M6 bolt that secures the temperature sensor guard, fit the stay on top of the guard and refit the standard bolt.



6) Finally, we need to swap some parts. Remove the bolt shown and replace with the rear left stay, bush and 55mm long bolt.



7) Now comes the fun bit. Try to be careful here as the belly pan is quite rigid so it takes a little bit of force to get it up and over the stays and into position. If you have a friend nearby to be a second set of eyes it will be helpful, but anyway, let's get on with it.

8) My technique is to hook the belly pan over the front right stay and let it hang there. Now go around to the right side and you have to pull the belly pan up and over the front left stay while tucking it into the rear position. I've probably made that sound a lot harder than it is to be honest!

9) The belly pan should now be resting in position and you can fit the 4x M6 bolts and plastic washers. Do them up just finger tight.

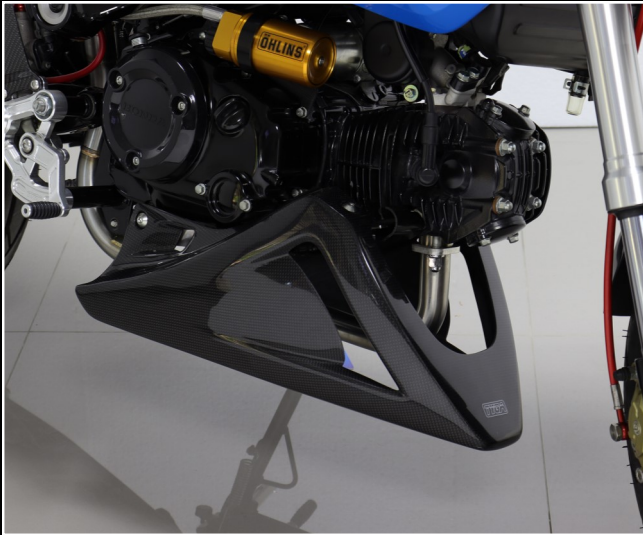
10) The various stays may need a little tweaking to get into the perfect location and as we just nipped up the stays when initially fitted, you should be able to move them around a little.

11) Once the right position is found, tighten up the 4x M6 bolts that hold the belly pan to the stays. This will help hold everything in position.

12) As a final attack, you can get in and tighten the engine bolts with an 8mm wrench. The rear left and right bolts are easy to reach, but the left and right front stays are a little harder to get to (I have a wobbly 8mm T-Bar which is very useful). If you struggle here, then maybe take out the front bolts (fitted in step 11) and tighten up the stays, and then refit the bolts to secure the belly pan.

13) All done!





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